## **Busan Main Tourist Zone**





BUYOUNG CST CO., LTD.

- **\*\*** +82-51-266-6590~1
- +82-51-266-6594
- www.bycst.com / buyoung3@hanmail.net
- ♥ #103, Hongti-ro, Saha-gu, Busan, Korea [Zip Code: 604-826]





## **GREETINGS**

Since established BUYOUNG Machinery in 1999, BUYOUNG CST Co., Ltd. has specialized in manufacture of high-pressure gas storage tanks and vaporizers. We are expanding business scope into high-value products including tank lorries and cryogenic storage tanks.

We are one of the world's leading manufacturers supplying high-pressure gas storage tanks and are recognized as a top technological company especially in the field of cryogenic storage tanks.

We have devoted our efforts into development of liquefied gas, vaporizing equipment, cryogenic globe value, differential pressure digital level meter, liquefied-gas vaporizer using cooling water by waste heating and apparatus for preventing liquid from leaking of electric heating-hot water-type vaporizer. Approved for ISO 9001, certification of technical innovation SME(INNO-BIZ), Venture Enterprise, etc., we not only improve credibility of our products through systematic quality control but also based on our quality system for supplementary services, we concentrate all our competencies in producing cryogenic storage tanks and diversifying high pressure gas related products.

BUYOUNG CST CO., LTD. CEO CHOI, DONG JOON











### **■** CONTENTS

L-CO. STORAGE TANK (HORIZONTAL TYPE)
L-CO. STORAGE TANK (VERTICAL TYPE)
CRYOGENIC STORAGE TANK

L-CO, TANK LORRY

CRYOGENIC TANK LORF

ELECTROTHERMAL HOT WATER CARBURETOR VAPORIZED DIFFERENTIAL PRESSURE DIGITAL LEVEL METER





## **HISTORY**

- **2000.01.** Registered as a manufacturer of high-pressure gas equipment
- **2000.07.** Utility model registration: A apparatus for preventing liquid from leaking of electric heating-hot water-type vaporizer
- **2001.01.** Registered a patent for practical new designs of liquefied gas using waste heat coolant
- **2001.09.** Registered as Venture Enterprise
- 2002.08. Acquired ISO 9001 certification for quality management system
- 2002.09. Registered a patent for practical new designs of sound attenuator for gas exhaust Registered a patent for practical new designs of vacuum valve devices of vacuum tanks
- 2002.12. Registered a utility model for practical new designs of Cryogenic storage tanks
- **2005.03.** Registered a patent for practical new designs of Cryogenic storage tanks
- 2006.10. Acquired a certification of technical innovation SME (INNO-BIZ)
- 2006.12. Acquired a certification of mechanical parts & materials industry leading company in Busan
- 2007.06. Awarded as an excellent SME by Busan and Ulsan Small and Medium Business Administration
- **2007.06.** Changed the company name to BUYOUNG CST CO., LTD.
- 2007.07. Registered Gas Facility Execution Business (Class 1)
- 2010.04. Acquired ASME "U" & "S" STAMP
- 2010.11. Acquired a certification of R&D dept.
- 2012.04. Acquired a Certificate of NEW EXCELLENT TECHNOLOGY (NET)

- **2013.05.** Acquired a certification of Clean Factory (CLEAN) Registered a program - Digital level meter (BY-LM-2), Registered a patent - Liquid remaining amount measuring device
- 2013.08. Registered a patent for extra low temperature globe valve
- 2013.10. Awarded the wright of monthly by The Minister ministry of Employment and Labor
- 2013.11. New Technology and National Development National Merit Award - The Minister of Industry and Trade
- 2014.05. Certified Risk assessment excellent work place
- 2014.08. Constituted Korean Master hand (Gas)
- 2014.12. Certified Promising Export Firm
- 2015.03. CE Certification Globe valve
- 2015.07. Awarded the Excellent Entrepreneur of Busan Prize by the Mayor of Busan
- 2015.09. Awarded the Meritorious Man of Vocational Competency Development Industrial Citation by the President of Korea
- 2015.12. Designated SME of Human Resources Development
- 2016.04. Designated Korea National Ppuri(root-technology) Industry (Core Root-technology: Welding Technology of Plant Core Materials)
- **2017.01.** Acquire BV certification
- 2017.06. Awarded a great prize for safety culture 2017
- **2017.09.** Awarded the Prime Minister's commendation of Innovative technology fair by Ministry of Public Administration and Security
- 2019.03. Registered a patent of A device for producing hydrogen-alkali-reduced water

## **CERTIFICATION**



Utility model (Liquid leakage prevention device)



Utility model (Vaporizer)



(Sound attenuator)



Utility model (Vacuum valve device)



Patent (Cryogenic vessel)



Other Continuation Standards Applied Type Economistics Continu

Patent (Liquid remaining amount measuring device)

KOREA GAS SAFET

S KGS

Certification

(Quality management

system (ISO 9001))

Certification

(ABS)

IAF

This is to certify that, in accordance with the Patent Act, a patent for the invention has been registered at the Ko levellamual Property Office.

COMMESSIONER, KOREAN INTELECTU

성군모



(Extra low temperature globe valve)



Design registration (Digital Measuring device)



(Differential Pressure Digital Level Meter-1)



Program Registration (Differential Pressure Digital Level Meter-1)

Certificate of New Exce

Technology Designing Technology for Cryogenic Liquis
Valves with a Vacuum Insulation Jacket

Address 323, Hongti-m, Saha-ga, Bunan, Rap. of NOREA

Ministry of Knowledg



Certification (CE)

(DNV)



Certification (ASME U STAMP)

Certification (The National Board)



NET (New Excellent Technology)



Certification Certification (Research Institute)



Certification



Certification (BV)

www.bycst.com I 05

### World Technology, Global Leader BUYOUNG CST

## L-CO<sub>2</sub> Storage Tank (Horizontal Type)

Design Pressure 2.3MPa

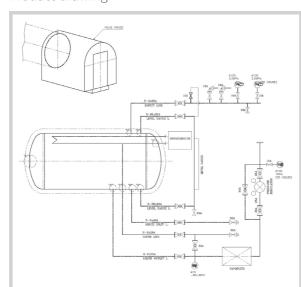
Volume Capacity 4.9 ~ 50TON

Diameter 1,500 ~ 3,500mm Height 2,150 ~ 3,175mm

Material A516 -70

Standard / Certificate KGSC, ASME " U "

### Product drawing



Capacity (ton)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [Mpa]	Material (internal)	Material (outer)	Safety Transfomer
4.9	5339	1600	2058	2.3	A516-70	13/14	15A x 2EA
10	10788	1920	3010	2.3	A516-70	16/16	20A x 2EA
15	16179	1920	4948	2.3	A516-70	16/16	20A x 2EA
20	21570	1920	6734	2.3	A516-70	16/16	20A x 2EA
25	26964	2200	6284	2.3	A516-70	18/19	25A x 2EA
30	32365	2250	7314	2.3	A516-70	18/19	25A x 2EA
50	53925	2400	11044	2.3	A516-70	19/20	25A x 2EA

No	Size	Service			
А	378Ф	MANHOLE			
B1	20A	GAUGE			
B2	20A	GAUGE SAFETY LINE			
С	25A				
D	40A	INLET			
Е	25A	VAPOR			
F	25A	LIQUID OUTLET			

# **PRODUCTS**

액체탄산

## World Technology, Global Leader BUYOUNG CST

## L-CO<sub>2</sub> Storage Tank (Vertical Type)

Design Pressure 2.3MPa

Volume Capacity 4.9 ~ 50TON

Diameter 1,500 ~ 3500mm

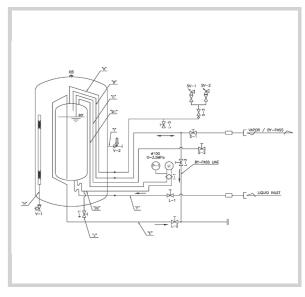
Height 4,490 ~ 14,761mm

Material

A516 -70 [internal] / SS400 [outer]

Standard / Certificate KGSC, ASME " U "

### Product drawing



Capacity (ton)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [Mpa]	Material (internal)	Material (outer)	Safety Transfomer
4.9	5339	1600	2058	2.3	A516-70	13/14	15A x 2EA
10	10788	1920	3010	2.3	A516-70	16/16	20A x 2EA
15	16179	1920	4948	2.3	A516-70	16/16	20A x 2EA
20	21570	1920	6734	2.3	A516-70	16/16	20A x 2EA
25	26964	2200	6284	2.3	A516-70	18/19	25A x 2EA
30	32365	2250	7314	2.3	A516-70	18/19	25A x 2EA
50	53925	2400	11044	2.3	A516-70	19/20	25A x 2EA

**액** 체 탄산

No	Size	Service		
А	378Ф	MANHOLE		
B1	20A	GAUGE		
B2	20A	GAUGE		
С	25A	SAFETY LINE		
D	40A	INLET		
Е	25A	VAPOR		
F	25A	LIQUID OUTLET		

06 I BU YOUNG CST CO.,LTD. www.bycst.com I 07

### World Technology, Global Leader BUYOUNG CST

## CRYOGENIC STORAGE TANK L-CO<sub>2</sub> L-N<sub>2</sub> L-Ar etc.



Design Pressure 1 ~ 3.2MPa

Volume Capacity 4.8 ~ 50m<sup>3</sup>

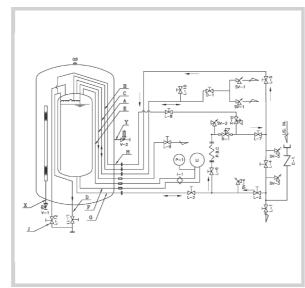
Diameter 1,250 ~ 3,500mm Height 5,428 ~ 12,808mm

Material

A240-304, SUS304[internal] / SS440 [outer]

Standard / Certificate KGSC, ASME " U "

### Product drawing



Capacity (ton)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [Mpa]	Material (internal)	Safety Transfomer
4.8	4776	1250	3475	1 ~ 3.2	A240-304	15A x 2EA
6.8	6720	1600	2809	1 ~ 3.2	A240-304	20A x 2EA
10	10000	1700	3838	1 ~ 3.2	A240-304	20A x 2EA
15	15000	1920	4541	1 ~ 3.2	A240-304	20A x 2EA
20	19398	1920	6268	1 ~ 3.2	A240-304	25A x 2EA
30	30000	2170	7388	1 ~ 3.2	A240-304	25A x 2EA
50	50000	2800	7186	1 ~ 3.2	A240-304	25A x 2EA

No	Size	Service
А	10A	OVER FLOW
В	40A	TOP FILLING
С	25A	SAFETY R.LINE
D	25A	LIQUID OUTLET L.P
E	8A	UPPER LEVEL G.CONN.L
F	8A	BOTTOM LEVEL G. CONN.L
G	40A	BOTTOM FILLING LINE
Н	15A	ECONOMIZING L.
Χ	25A	VACUUMIZING LINE
Υ	8A	PROBE
J	20A	VAPOR OUT LINE(SPACE)

# **PRODUCTS**

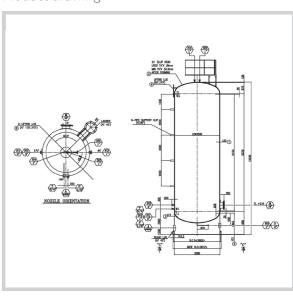
### World Technology, Global Leader BUYOUNG CST

## PRESSURE VESSEL





Product drawing



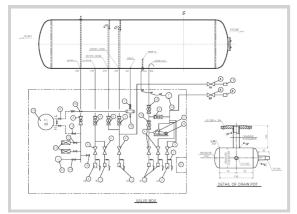
Capacity (m²)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [Mpa]	Material [internal]	Safety Transfomer
50	49990	2500	11000	2.5 ~ 3.2	A516-70	25A x 2EA
75	74998	3000	11000	3.2	A516-70	25A x 2EA
100	100000	3500	120000	3.2	A516-70	25A x 2EA

No	Size	Service
М	18"	MANHOLE
N1	2"	GAS INLET
N2	2"	GAS OUTLET
N3	1"	VENT HOLE
N4	1″	SAFETY R. V/V CONN.
N5	1"	DRAIN
N6	1"	VENT HOLE
А	ø450	ACCESS HOLE
S	6"	SLEEVE OPENING
Р	1/2"	PRESS. GAUGE
Т	3/4"	TEMP. GAUGE

World Technology, Global Leader BUYOUNG CST

## L-CO<sub>2</sub> TANK LORRY

### Product drawing



Design Pressure 2.3MPa

Volume Capacity 11.5 ~ 18.5TON

Diameter 1,600 ~ 1,750mm

Height 1,809 ~ 2,076mm

Material SLA360

Standard / Certificate KGSC, ASME " U "

Capacity (ton)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [MPa]	Material (internal)	Material (outer)	Safety Transfomer
11.5	12405	1600	5560	2.3	SLA360	13/14	25A x 2EA
14.5	15632	1610	7066	2.3	SLA360	13/14	25A x 2EA
18.5	20020	1750	7740	2.3	SLA360	13/14	25A x 2EA

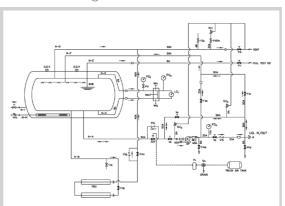
No	Size	Service	
SLA360	378Ф	MANHOLE	
SLA360	25A	LEVEL LINE	
SLA360	50A	INLET	
SLA360	25A	VAPOR LINE	
SLA360	50A	LIQUID OUTLET	
SLA360	25A	LEVEL LINE	
SLA360	20A	DRAIN	
SLA360	15A	TEMP. GAUGE	
			١

# **PRODUCTS**

World Technology, Global Leader BUYOUNG CST

## **CRYOGENIC TANK LORRY**

### Product drawing



Design Pressure 0.6MPa

Volume Capacity 10 ~ 18m<sup>3</sup>

Diameter 1,600 ~ 1,750mm

Height 6,730 ~ 9,192mm

Material

A240-304

Standard / Certificate KGSC, ASME " U "



Volume (m³)	Diameter (mm)	Length	Pressure (MPa)	Material (internal)	Safety Transfomer
10	1600	6730	0.6	A240-304	25A x 2EA
13	1510	9048	0.6	A240-304	25A x 2EA
14.6	1630	8823	0.6	A240-304	25A x 2EA
16	1750	8485	0.6	A240-304	25A x 2EA
18	1750	9192	0.6	A240-304	25A x 2EA

10 I BU YOUNG CST CO.,LTD. www.bycst.com | 11

### World Technology, Global Leader BUYOUNG CST

## **VAPORIZER**

L-N<sub>2</sub> L-O<sub>2</sub> L-Ar / L-CO<sub>2</sub>

Design Pressure 1.0 ~ 15MPa

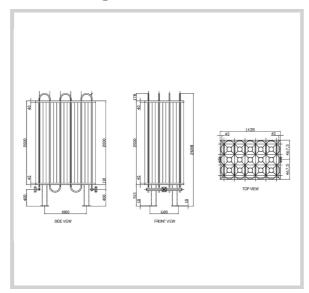
> Volume Capacity [Nm³/hr] 100 ~ 1000NM³/hr

Material A6063S-T5 Design Pressure 1.0 ~ 15MPa

Volume Capacity [kg/hr] 100 ~ 1000kg/hr

Material A6063S-T5

Product drawing



### L-N<sub>2</sub> L-O<sub>2</sub> L-Ar

Capacity (Nm³/hr)	Pressure [MPa]	Temperature [°C]	Material (internal)
100	2.0	-10	A6063S-T5
200	2.0	-10	A6063S-T5
300	2.0	-10	A6063S-T5
500	2.0	-10	A6063S-T5
700	2.0	-10	A6063S-T5
1000	2.0	-10	A6063S-T5

### L-CO<sub>2</sub>

Capacity (Nm³/hr)	Pressure [MPa]	Temperature [°C]	Material (internal)	
100	2.3	-10	A6063S-T5	
200	2.3	-10	A6063S-T5	
300	2.3	-10	A6063S-T5	
500	2.3	-10	A6063S-T5	
700	2.3	-10	A6063S-T5	
1000	2.3	-10	A6063S-T5	

# **PRODUCTS**

World Technology, Global Leader BUYOUNG CST

## **VAPORIZER**

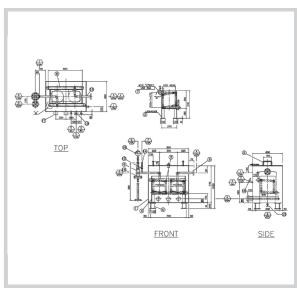
ELECTRO THEMAL HOT WATER CARBURETOR

Design Pressure 1.0 ~ 15MPa Material A240-304

Volume Capacity 100 ~ 1,000kg/hr



## Product drawing



Capacity (ton)	Internal Volume (liter)	Diameter (mm)	Height (mm)	Pressure [MPa]	Material (internal)	Material (outer)	Safety Transfomer
150	-	-	-	-	SUS304	SUS304	15A
300	-	-	-	-	SUS304	SUS304	15A
500	-	-	-	-	SUS304	SUS304	15A
700	-	-	-	-	SUS304	SUS304	15A
1000	-	-	-	-	SUS304	SUS304	15A
1500	-	-	-	-	SUS304	SUS304	15A
2000	-	-	-	-	SUS304	SUS304	15A
2500	-	-	-	-	SUS304	SUS304	15A

BUYOUNG CST Co.,Ltd. World Technology, Global Leader

## **PRODUCTS**

World Technology, Global Leader BUYOUNG CST

### DIFFERANTIAL PRESSURE DIGITAL LEVEL METER

Column Height: 0 ~ 20,000

Model: BY-LM-2



## Feature Description & Usage

Display remaining gas(%), volume of pressure difference(liter) and mass(kg) in liquefied gas storage tank.

### **Features & Function**

02

By Hours, minutes and seconds units, displays measuring liquid usage status.

> When the liquid remaining of the Storage Tank is less than 10%, The alarm sound provides information that you can setting the liquid supply time.

03 Communication functions of storage tank liquid usage and real-time monitoring and the output from a PC, the existing on-site verification process is not required

Use the usual 220volt electric, in case of power 04 outage, the built-in battery can take advantage of battery is charging. In addition, Built-in battery operated and available for Tank lorry using the car battery.

05 Portable thermal transfer printer can use the output value measuring of Storage Tank and Tank lorry without visiting a long measuring place directly by the output as a receipt.

# **PRODUCTS**

World Technology, Global Leader BUYOUNG CST

LONG STEM BRONZE, SHORT STEM BRONZE, **LONG STEM SUS** 

Primary Material of Construction: Bronze, Sus

Valve Size: 10A ~ 50A [3/8" ~ 2"]

Design Pressure: 1.0 ~ 4.0MPa

Design Temperature: -270 ° C ~ 75 ° C

Packing Material: PCTFE

**Bonnet Type:** Square Flange Type

Media Criteria: L-CO<sub>2</sub>, L-N<sub>2</sub>, L-O<sub>2</sub>, L-Ar, LNG,

L-C<sub>2</sub>H<sub>4</sub>, H<sub>2</sub>, He

**End Connection:** Socket Welding

Connection: DIN 43650

Standard: NET (New Excellent Technology)

EC (EC Type-Examination Certificate)



## **Quality certification details** Patent registration

Patent registration 02 (Method and apparatus for measuring liquid level of cryogenic liquefied gas storage tank using differential pressure)

(Liquid remaining amount measuring device)

03 Program registration (Differential Pressure Digital Level Meter program)

> Program registration (Differential Pressure Digital Level Meter program[BY-LM-2])

Design Application (Digital Measuring Device)

04

05



## **Usage & Application**

- · Valves for piping of LNG ship storage tanks
- · Valves for piping of experimental cryogenic liquefied gas
- · Valves for piping of industrial storage tank

## **Features & Function**

- · Easy to store in liquefied gas for long time, and high efficiency insulation function.
- · Leakage and freeze protection even when fluid flows from very high pressure to very low temperature

## **Quality certification details**

- (New Excellent Technology) Certification
- · Patent registration (Extra low temperature globe valve)



Media Criteria: L-CO<sub>2</sub>, L-N<sub>2</sub>, L-O<sub>2</sub>, L-Ar